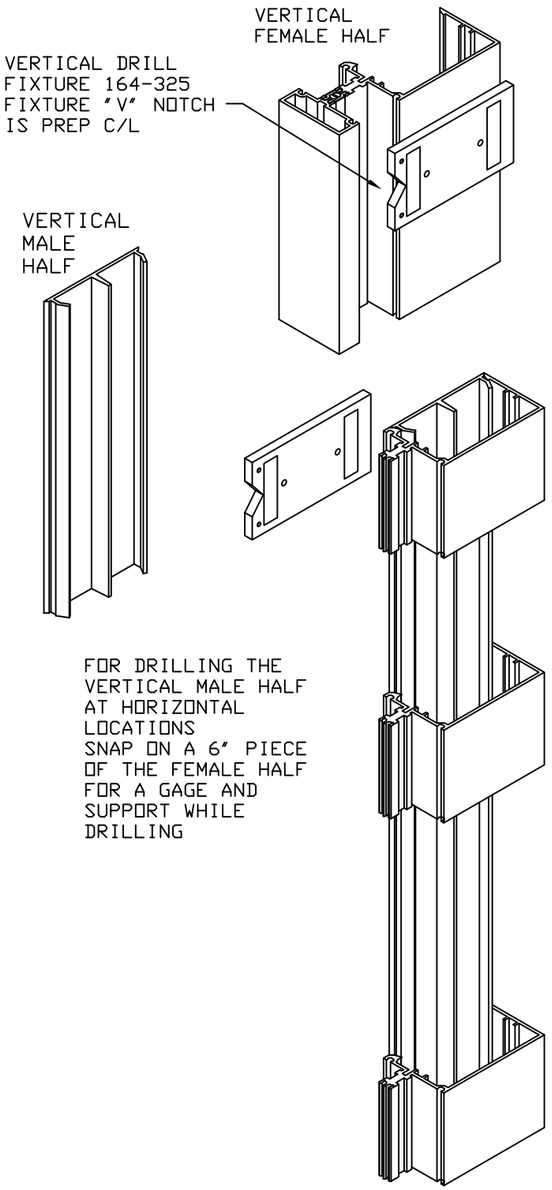
USE THESE INSTRUCTIONS IN CONJUCTION WITH THE FOLLOWING INSTRUCTIONS

164-971 SYSTEM 4 RIBBON INSTALLATION

VERTICAL MULLION FABRICATION

REFERENCE APPROVED SHOP DRAWINGS FOR VERTICAL LENGTHS AND HORIZONTAL LOCATIONS.

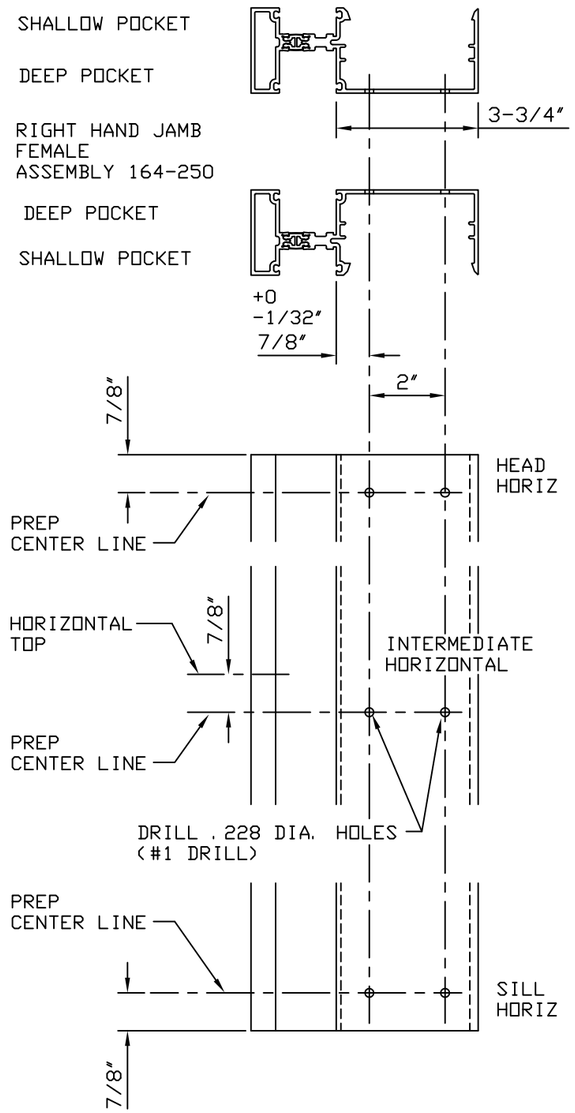


VERTICAL MULLION FABRICATION

REFERENCE APPROVED SHOP DRAWINGS FOR VERTICAL LENGTHS AND HORIZONTAL LOCATIONS.

6" SYSTEM

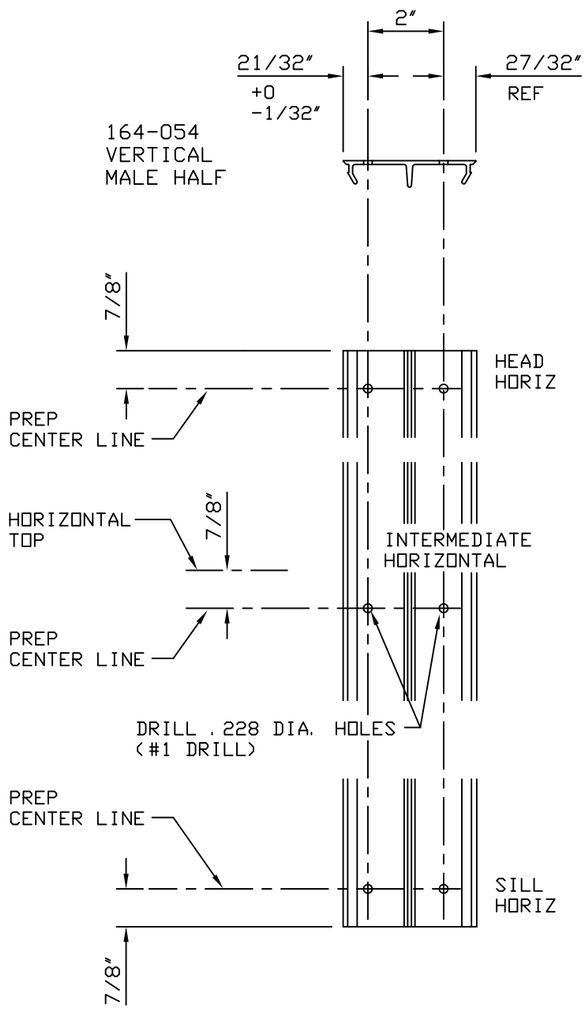
LEFT HAND JAMB AND INTERMEDIATE VERTICAL FEMALE ASSEMBLY 164-250



VERTICAL MULLION FABRICATION

REFERENCE APPROVED SHOP DRAWINGS FOR VERTICAL LENGTHS AND HORIZONTAL LOCATIONS.

EXTERIOR DIRECTION
MARK PARTS FOR CORRECT INSTALLATION

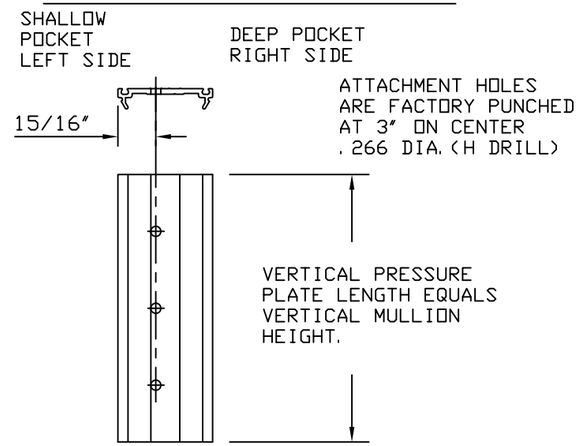


FOR JAMBS CUT PARTS SAME LENGTH WITHOUT HOLES

VERTICAL PRESSURE PLATE FAB

TYPICAL VERTICALS WILL NOT HAVE PRESSURE PLATES. BUT THEY COULD OCCUR AT CORNERS, ETC

STOCK LENGTH PART NUMBER 164-319



KAWNEER
AN ALCOA COMPANY

1600 SYSTEM 4 RIBBON
STOCK LENGTH INSTRUCTIONS

PART NUMBER
164-961 1 OF 3

95468-041
05/13/13

DRAWING:

ORDER:

SHT:

USE THESE INSTRUCTIONS IN CONJUCTION WITH THE FOLLOWING INSTRUCTIONS

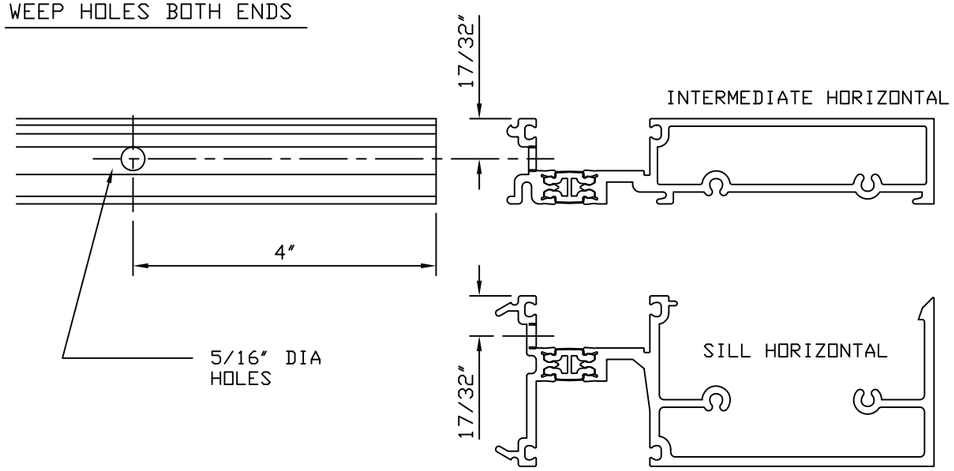
164-971 SYSTEM 4 RIBBON INSTALLATION

HORIZONTAL FABRICATION

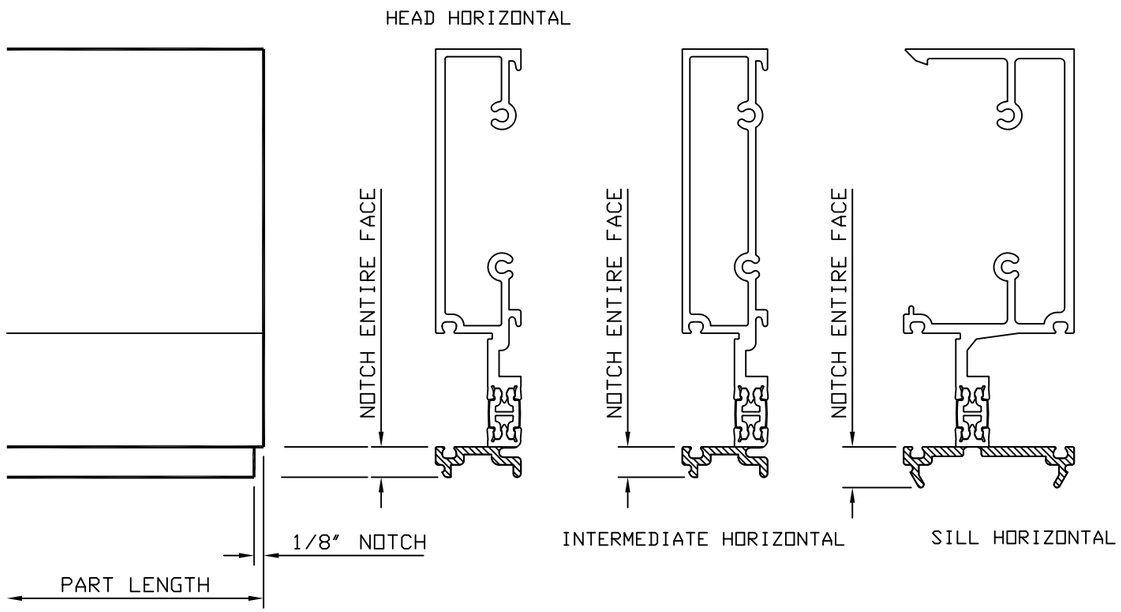
LENGTH OF HORIZONTAL EQUALS DAYLITE OPENING MINUS 1/32".

INTERMEDIATE AND SILL HORIZONTALS

WEEP HOLES BOTH ENDS



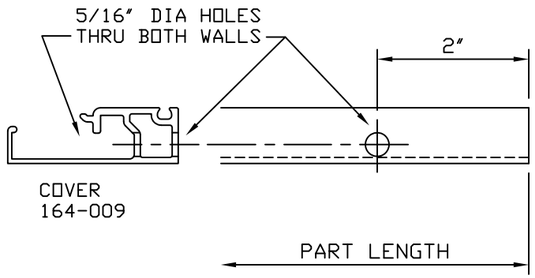
HEAD, INTERMEDIATE AND SILL HORIZONTAL END NOTCH BOTH ENDS



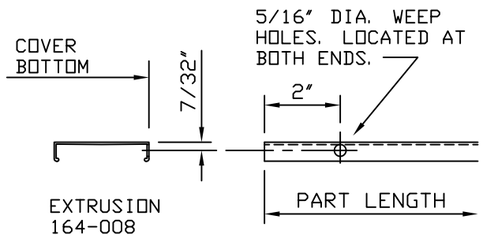
EXTERIOR COVER FABRICATION

LENGTH OF HORIZONTAL COVER EQUALS DAYLITE OPENING MINUS 1/16".

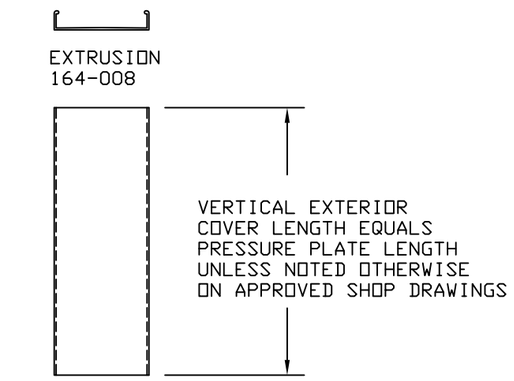
WEEP HOLE BOTH ENDS FOR HEAD AND INTERMEDIATE HORIZONTAL TUBULAR COVERS



WEEP HOLE BOTH ENDS FOR SILL COVERS



VERTICAL COVERS WHEN APPLICABLE



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AN ALCOA COMPANY

1600 SYSTEM 4 RIBBON
STOCK LENGTH INSTRUCTIONS

PART NUMBER
164-961 2 OF 3

95468-041
05/13/13

DRAWING:

ORDER:

SHT:

USE THESE INSTRUCTIONS IN CONJUCTION
WITH THE FOLLOWING INSTRUCTIONS

164-971 SYSTEM 4 RIBBON INSTALLATION

INTERIOR STOP FABRICATION

1" INFILL HORIZONTAL STOP
164-011 6" SYSTEM

SQUARE CUT DAYLITE
OPENING WIDTH MINUS 1/16"

1/4" INFILL HORIZONTAL STOP
164-012 6" SYSTEM

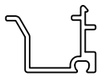
SQUARE CUT DAYLITE
OPENING WIDTH MINUS 1/16"

SPANDREL ADAPTER FABRICATION

1/4" INFILL HORIZONTAL
SHALLOW POCKET ADAPTER
164-006
SQUARE CUT DAYLITE
OPENING WIDTH MINUS 1/16"

1/4" INFILL HORIZONTAL
DEEP POCKET ADAPTER
164-007
SQUARE CUT DAYLITE
OPENING WIDTH MINUS 1/16"

1/4" INFILL VERTICAL
SHALLOW POCKET ADAPTER
164-006
SQUARE CUT DAYLITE
OPENING HEIGHT PLUS 1 1/4"



1/4" INFILL VERTICAL
DEEP POCKET ADAPTER
164-007
SQUARE CUT DAYLITE
OPENING HEIGHT PLUS 1 1/4"

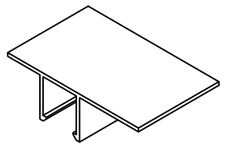
FILLER FABRICATION

HORIZONTAL FILLER
162-021 6" SYSTEM

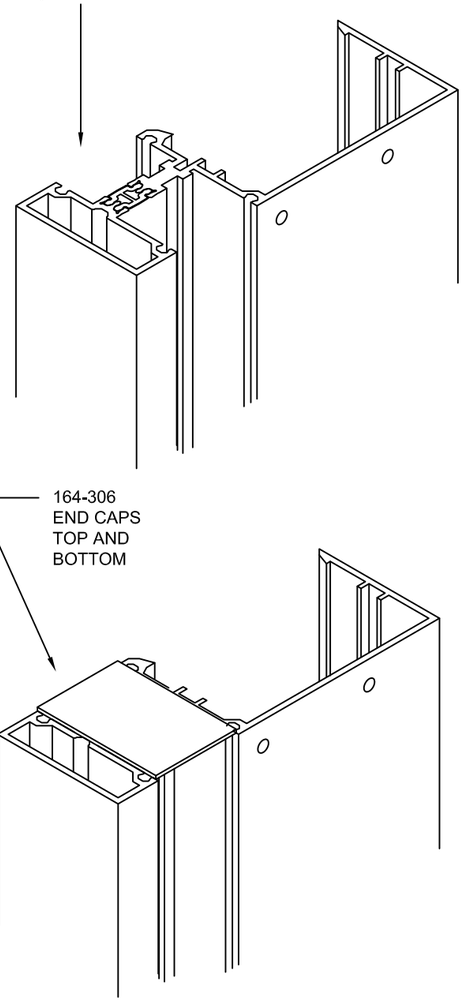
SQUARE CUT DAYLITE
OPENING WIDTH MINUS 1/16"

END CAP APPLICATION

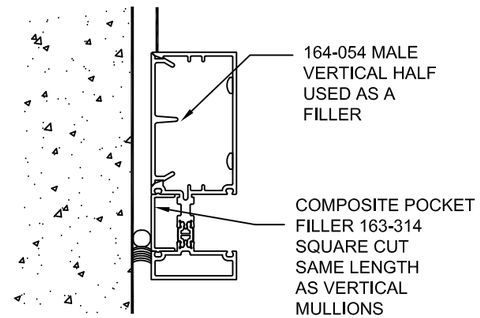
TYPICAL VERTICALS



164-306 END CAPS
SET IN SEALANT



VERTICAL JAMB PERIMETERS



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AN ALCOA COMPANY

1600 SYSTEM[4] RIBBON
STOCK LENGTH INSTRUCTIONS

PART NUMBER
164-961 3 OF 3

95468-041
05/13/13

DRAWING:

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SHT: